UNITED STATES PATENT AND TRADEMARK OFFICE **CERTIFICATE OF CORRECTION**

PATENT NO. : 7,181,423 B2 APPLICATION NO. : 09/863920

: February 20, 2007

DATED INVENTOR(S)

: Blanchard et al.

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 8, Line 60, "rypology" should be --typology--

Column 8, Line 63, "die" should be --the--

Signed and Sealed this

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Eighth Day of May, 2007

JON W. DUDAS
Director of the United States Patent and Trademark Office